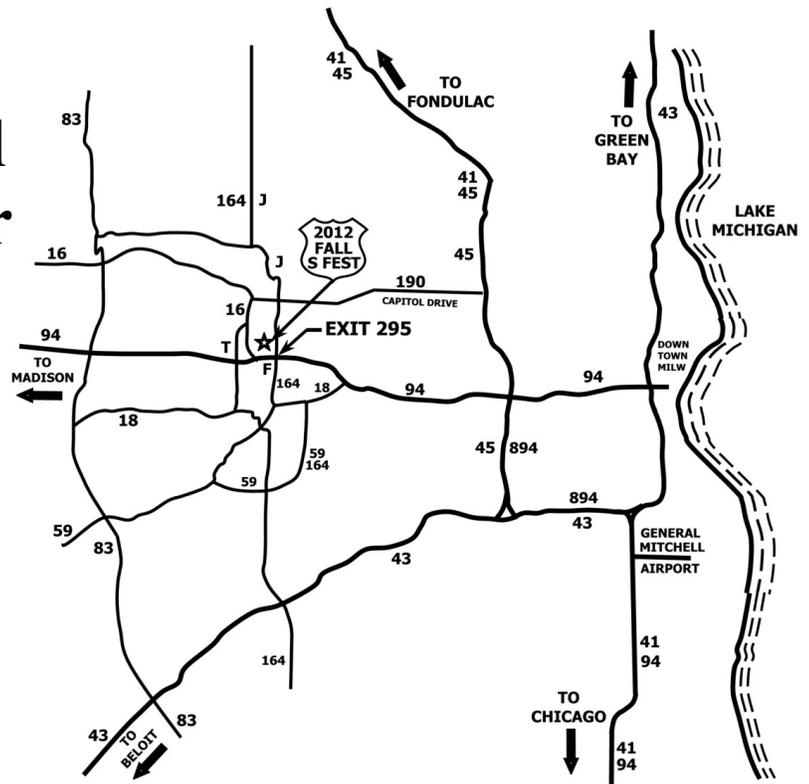
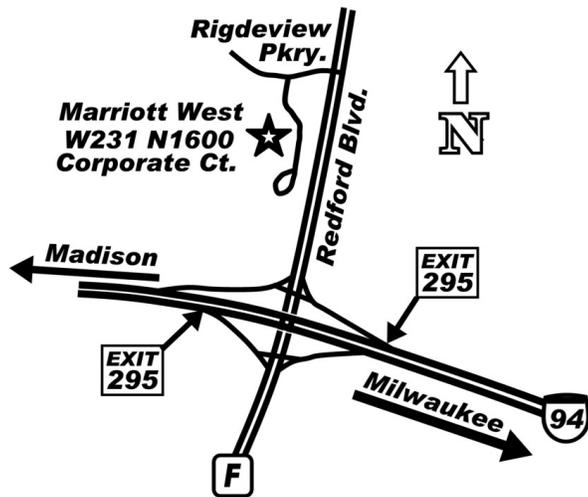


Directions to the Marriott West Hotel & Convention Center



FROM GREEN BAY:

Take I-43 South To Milwaukee, Merge Onto I-94 West Exit 72D Toward Madison, Sussex Exit 295 To Hwy F Redford Drive, Turn Right On Redford Blvd., Left Turn Onto Riverview And Left Onto Corporate Prky.

FROM FONDULAC:

Take Highway 41 south to Milwaukee, Merge Onto I-94 West Exit 38B Toward Madison, Sussex Exit 295 To Hwy F Redford Drive, Turn Right On Redford Blvd., Left Turn Onto Riverview And Left Onto Corporate Prky.

FROM MADISON:

Take I-94 East Toward Milwaukee; Exit 295 To Hwy F Redford Drive, Turn Left On Redford Blvd., Left Turn Onto Riverview And Left Onto Corporate Prky.

FROM CHICAGO:

Take I-94 North Toward Milwaukee To I-43/894 Bypass Exit 317, Merge Onto 894/45 North Proceed To I-94 Exit 1B To Madison, Take Sussex Exit 295 To Hwy F Redford Drive, Turn Right On Redford Blvd., Left Turn Onto Riverview And Left Onto Corporate Prky.

FROM ST. LOUIS AND/OR ROCKFORD AREA

Take I-55/ North Merge Onto I-39N/US-51N Via Exit Toward Rockford, Take I-90W/I-39N, Merge Onto I-43 N Via EXIT 185B toward Milwaukee, Take the WI-164 exit, EXIT 50, toward Waukesha/Big Bend, Turn left onto WI-164 N/Big Bend Dr. Turn slight right onto E Moreland Blvd/US-18 E/WI-164 N, Merge onto I-94 W/WI-164 N toward Madison , Take Sussex Exit 295 To 164 Redford Drive, Turn Right On Redford Blvd., Left Turn Onto Riverview And Left Onto Corporate Prky.

ALTERNATE SUGGESTED ROUTES: (1) Take I-55 North to Chicago. I-294 North to I -94 West and follow above route from Chicago (2) Take I-55 North To I-39 North to Rockford, Take I-90 West Exit 171A, Take Hwy 26 to I-94 East, Follow Instructions For Madison

****The above are only suggestions.**